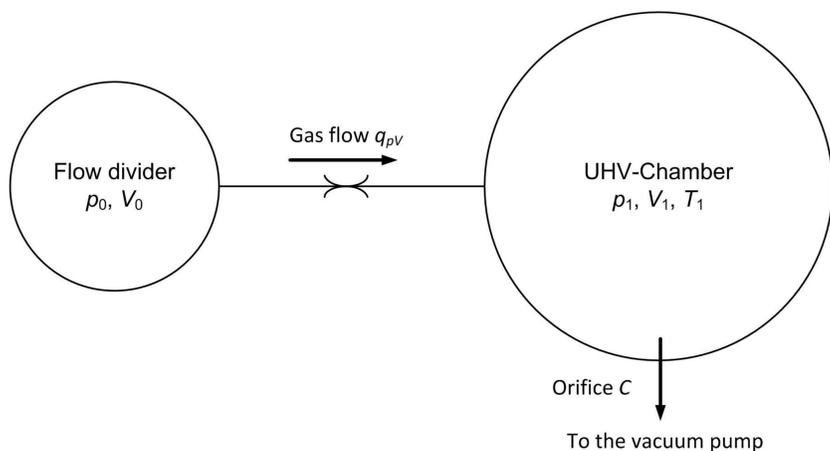


Continuous Expansion

Method

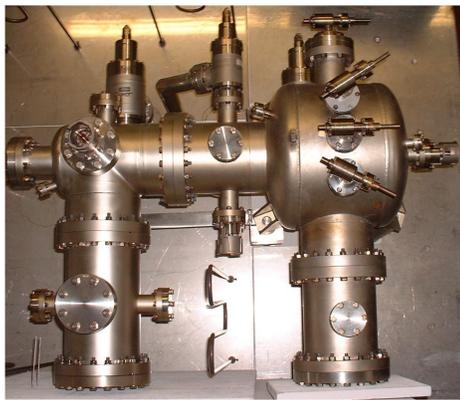
In the continuous expansion method, the pressure is reduced by a restriction. The gas flows continuously from a volume at relativ high pressure into the calibration chamber and thereafter to the vacuum pump.



The pressure in the calibration chamber is given by:

$$p = \frac{q_{pV}}{C} \quad \begin{array}{l} q_{pV} \text{ Gas flow} \\ C \text{ Conductance} \end{array} \quad (1)$$

The Primary Standard CE-3



At the PTB, pressures in the range 10^{-10} Pa to 10^{-2} Pa are generated by the primary standard CE-3, based on the continuous expansion method. This method was improved to enlarge the calibration range. For these purposes two calibration chambers (UHV-chamber V_1 and XHV-chamber V_2 (Figure 3)) and two cryo pumps were used. Between these chambers a flow divider channels about 99% of the gas flow into V_1 and 1% into V_2 . Thus the gas flow in V_2 will be about a factor 100 lower than in V_1 . The gas flow q_{pV} is produced and measured by the flowmeter FM-3.

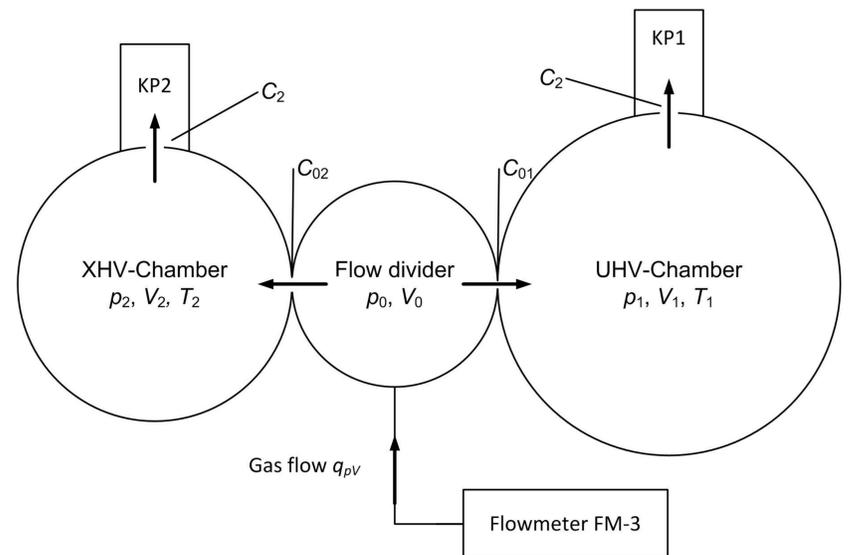


Figure 1: Scheme

Cold surfaces at 2.6 K pump the gas molecules exiting from the two calibration chambers through the pump orifices. The high condensation probability of the gas molecules on these surfaces avoids backstreaming for most gas species into the calibration chamber. As a result the orifices act as a “black hole” for the gas molecules. If both cryo pumps operate, the gas flow q_{pV} is subdivided into two gas flows into the respective chambers :

$$q_{pV} = q_{01} + q_{02} \quad (2)$$

If only cryo pump KP1 operates, the calibration pressure in volume V_1 is given by:

$$p_1 = \frac{q_{pV}}{Y_1 C_1} \cdot \frac{\sqrt{T_{CH1} T_0}}{T_{FM}} \quad (3)$$

T_{CH1}	Temperatur of V_1
T_{FM}	Temperatur of flowmeter
Y_1	factor accounting back-streaming (≈ 1)
q_{pV}	Gas flow rate
T_0	Reference temperatur 23°C
C_1	Conductance of orifice



